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JIANGYIN HONGMENG RUBBER PLASTIC PRODUCT CO., LTD PRODUCT CATALOGUE

JIANGYIN HONGMENG RUBBER PLASTIC PRODUCT CO., LTD

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CORPORATE CULTURE

CORPORATE VISION

The vision is to become the preferred supplier and service provider in the field of medical consumables.

CORE VALUES

The values is customer first, craftsman spirit, introspection and altruism.

ENTERPRISE MISSION

The mission is to make contributions to human health while pursuing the material and spiritual happiness of all staff.

BUSINESS PHILOSOPHY

Based on regulations, we pursue technological innovation, excellent quality, and customer satisfaction.

Jiangyin Hongmeng Rubber Plastic Product Co., Ltd(HONMENG)was established in 2004, Professional R&D and production of high-precision and high-quality medical consumables suppliers.

HONMENG currently has five subsidiaries, namely Jiangyin Carhon Medical Device Technology Co., Ltd., Jiangyin Yonghong Rubber and Plastic Co., Ltd., Jiangyin MEDIC-HOME Co., Ltd., and Shenzhen Hongyue Medical Co., Ltd. In order to deepen strategic cooperation with WEGO, Shandong Wehong Medical Technology Co., Ltd. was established in August 2023.

HONMENG has three major production bases, using modern production workshops and equipment, and strictly following GMP requirements for production management. Our products have been exported to over 30 countries, including the United States, Germany, the United Kingdom, Japan, South Korea, Russia, Brazil, India, Argentina, etc.

The company is a new technology enterprise in Jiangsu Province, a technology state-owned enterprise in Jiangsu Province, a provincial-level enterprise technology center in Jiangsu Province, and a model enterprise for the integration of industrialization and industrialization in Jiangyin City. We have successively passed CE, FDA, ISO9001:2015 quality anagement system certification, and ISO13485:2016 medical device quality management system certification.

HONMENG is gradually promoting the internationalization of Inamori Philosophy Enterprise, introducing consulting companies, learning from Huawei's business management style, constructing a talent management system, and creating a core competitive platform for Hongmeng Group.





COMPANY PROFILE



ENTERPRISE DEVELOPMENT





Strategic partners

In 2023, HONMENG and WEGO deepened their strategic cooperation and established Shandong Weihong Medical Technology Co., Ltd.



Promote global layout

In 2022, Shenzhen Hongyue Medical Co., Ltd. was established.Continuously deepen local cooperation in the South China market, continuously improve the precise layout of the South China market, further expand the global market, and promote global layout.



Establish a B2B cross-border platform

In January 2017, the B2B platform MedicHome was established, which focused on the global crossborder trade and procurement of medical consumables, pharmaceutical packaging, raw pharmaceutical materials, etc.



Market repositioning

In 2014, 200 million RMB was invested to set up Jiangyin Carhon Medical Device Technology Co., Ltd., Market positioning as a supplier of high-end medical rubber and plastic parts.



Entering the field of pharmaceutical packaging materials

In 2010, it acquired Jiangyin Yonghong Rubber & Plastic Company, and its product range expanded to pharmaceuticals. Enter the field of pharmaceutical packaging materials with rubber stoppers.



Factory Expansion - Product Diversification

In 2008, Jiangyin Hongmeng Rubber Plastic Product Co., Ltd expanded its factory, and diversified its product categories, producing rubber products such as injection parts and rubber stoppers for blood vessels.



HONMENG was established

In 2004, Jiangyin Hongmeng Rubber Plastic Product Co., Ltd was established. Its major product was the rubber cover for blood collection needle.

AUTHORITATIVE QUALIFICATIONS



Business License



Certification of Environmental Management System







ISO13485 system certification certificate





CUSTOMER PARTNER



IVD (in vitro diagnostic products)



CORE BUSINESS

Five major business sectors

Focusing on the research and production of high-precision and high-quality medical rubber parts, silicone customized parts, and pharmaceutical packaging rubber stoppers, we are committed to the development of modified plastics and silicone raw materials, collaborative assembly solutions, and provide professional OEM&CDMO services for the global medical device industry. We create an integrated service platform for research and development and production, accelerate the empowerment of global partners to achieve the entire process from preclinical to commercial production, make research and development more efficient, and benefit human health earlier, achieving the goal of "pursuing material and spiritual happiness for all employees while contributing to human health".



Customer First/Craftsman Spirit/Introspection And Altruism





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PIPELINE SERIES

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CUSTOM SILICONE ACCESSORIES

RAW MATERIALS

ASSEMBLY PARTS/OEM/CDMO

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- Radiation resistance

• Wear resistant

TESTING

ACCESSORIES

Disposable Butyl Rubber Stopper

For Blood Collection Tube

Performance advantages

Low puncture fragmentation

open type







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Customer First/Craftsman Spirit/Introspection And Altruism



A =Head Diameter(mm) B =Plug Diameter(mm) C =Total Height(mm) D =Head Height(mm)

close type



• Mini Micro Capillary





Disposable Needle Cover For Blood Collection

Performance advantages

- Resistant to more than 15 punctures
- Rebound rate reaches 85%
- Puncture 15 times without chips



Disposable Needle C	over For Blood Colle	ction			
Part No.	Total Length (mm)	Top Thickness (mm)	Part No.	Total Length (mm)	Top Thickness (mm)
К06-180(К18)	21.8±0.3	1.7±0.2	К06-21Х(К21-Х)	21.9±0.3	1.8±0.2
К06-180ҮК(ҮК18)	21.8±0.3	1.7±0.2	К06-220(к22)	21.9±0.3	1.75±0.15
K06-20S(K20-S)	20.7±0.3	1.2±0.2	K06-24A(F24-A)	23.9±0.3	1.9±0.2
K06-210(P21)	21.9±0.3	1.8±0.2	K06-24F(к24-ғ)	23.9±0.3	1.9±0.2
K06-21F(к21-F)	21.9±0.3	1.8±0.2	К06-24ҮГ(үк24-г)	23.9±0.3	1.9±0.2
K06-21YF(к06-21YF)	21.9±0.3	1.8±0.2	The above table	shows only some of t	hespecifications

INFUSION SET ACCESSORIES

Straight Injection Tubes

Straight Inject	ion Tubes					Material: Sili	cone Rubber
Part No.	Inner Diameter (mm)	Outer Diameter (mm)	Total Length (mm)	Part No.	Inner Diameter (mm)	Outer Diameter (mm)	Total Length (mm)
K11-340T(T3*4)	2.9±0.05	5.35 ± 0.05	40±1	K11-0044(4*6*40)	4±0.05	6±0.05	40±1
K11-0023T(T3*4.5)	2.9±0.05	5.35±0.05	45±1	K11-0072(5*7*50)	5±0.05	7±0.05	50±1
K11-0024T(T3*4.8)	2.9±0.05	5.35±0.05	48±1	K11-0034(9*13*50)	9±0.05	13 ± 0.05	50±1
K11-350T(T3*5)	2.9±0.05	5.35±0.05	50±1	The above	e table shows on	lly some of the sp	ecifications

Injection bulb

Injection bulb					
Part No.	Material	Hanging Edge Diameter (mm)	Tube ID (mm)	Tube OD (mm)	Total Length (mm)
K01-110T(T11)	Natural Rubber	1	2.8 ± 0.05	5.5 ± 0.05	46.0±2
K01-110Y(Y11)	Synthetic Rubber	/	2.0 - 0.05	5.5 - 0.05	40.0 - 2
K01-110TF(T11-F)	Natural Rubber				
K01-110YF(Y11-F)	Synthetic Rubber	11.4 ± 0.1	2.8±0.05	5.5±0.05	46.0±2
K01-110TR(T11-R)	Natural Rubber	11.4±0.1	2.9 ± 0.05	6.0±0.05	45.2±2
K01-125T(T12.5)	Natural Rubber		2 0 1 0 05		
K01-125Y(Y12.5)	Synthetic Rubber	12.5±0.1	2.8±0.05	5.5±0.05	46.0±2
K01-100T(T10)	Natural Rubber	/	2.9±0.05	5.5 ± 0.05	44.6±2
K01-100TF(T10-F)	Natural Rubber	11.4±0.1	2.8±0.05	5.5±0.05	46.0±2

Cap-shaped Injection Tubes





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Cap-shaped I	njection Tubes		
Part No.	Inner Diameter (mm)	Outer Diameter (mm)	Total Length (mm)
K07-120	3.0±0.05	5.5±0.1	12.2±0.2
K04-900	/	9.05±0.05	8.8±0.2



Floating Valve

Floating Valve

Part No.	Material	Inner Ring Diameter (mm)	Outer Ring Diameter (mm)	Outer Ring Thickness (mm)	Center Thickness (mm)
K03-270T(T27)	Silicone Rubber	1	27.0±0.1	2.8±0.2	0.8±0.2
K03-270Y(Y27)	Isoprene Rubber	7	21.0 ± 0.1	2.0 ± 0.2	0.0 ± 0.2
K03-290T(T29)	Silicone Rubber	22.2+0.1	29.8 ± 0.1	2.8±0.2	0.8±0.2
K03-290Y(Y29)	Isoprene Rubber	22.2 - 0.1	23.8 ± 0.1	2.0 - 0.2	0.0 - 0.2

Check Valve



Head Height (mm)

 3.0 ± 0.1

Total Length (mm)

 19.15 ± 0.1

Check Valve			
Part No.	Total Length (mm)	Front Diameter (mm)	End Diameter (mm)
K10-002(7.3)	24.8	7.3	6.8
Ring Diameter (mm)	Luer End Aperture (mm)	Total Length of Valve (mm)	Outer Diameter of Valve (mm)
9	4.25	11.7	4.9

Head Diameter (mm)

9.45±0.05

Bottom Diameter (mm)

 5.4 ± 0.05

Stopper for Urinary Catheter

Stopper for Urinary Catheter

Part No.

K03-901(T9*16)

Spiral Length (mm)

 15.25 ± 0.1

Filter Screen Outside Diameter Inner Diameter Total Height Part No.

Filter Screen

i urcivo.	(11111)	(mm)	(11111)
#13.2	$13.2 \begin{array}{c} +0.05\\ -0 \end{array}$	ф10.8ф10.2	3.9±0.05
#13.5	$13.5 \begin{array}{c} +0.05\\ -0 \end{array}$	φ11.1φ10.5	3.6±0.05
#14.2	14.2 +0.05 -0	φ12φ11	3.6±0.05
#12.8	12.9~12.6	ф10.75ф9.9	3.75

Gasket for Micro-flow Regulating Valve

K04-204(24*1.8) Nitrile rubber Inner Diameter (mm): 12.7 ± 0.05 Thickness (mm): 1.8 ± 0.02

K04-206(24*2.0) Nitrile rubber





Micro-flow Regulating Valve Socket Diameter (mm) Drip Aperture (mm) Outer diameter of drip tube (mm) Total Height (mm) **Knob Diameter** Part No. (mm) K10-001 36.9 27.6 25.1 1 3.2 WT-31 37.3 31.0 31.0 1 3.15

SYRINGE ACCESSORIES

Disposable Plunger for Syringes



Disposable Plunger for Syringes

Part No.	Top Diameter (mm)	Inner Diam (mm)
K05-000(0.5ML-SC)	4.3±0.05	1.5±0.0
K05-005(0.5ML-SZ)	3.85±0.05	1.4±0.0
K05-102(1ML-SZ)	5.1±0.03	2.05±0.
K05-103(1ML-TC)	5.0±0.05	1.8±0.0
K05-104(WG-1ML)	5.15±0.1	1.7±0.
K05-109(1ML-HD)	5.15	1.9
K05-605(1ml-kdl)	5.1±0.15	1.9
К05-300(3мL)	9.5±0.1	6.6±0.
K05-500(5ml)	12.35(12.38)±0.1	9.6±0.
K05-112(10ML-DL)	15.0±0.1	/
K05-502(50SS)	28.3±0.15	19.2±0
K05-003(0.3ML-SC)	3.35 ⁺⁰ _{-0.03}	1.3±0.0
K05-301(0.3ML-SZ)	3.23±0.05	1.29±0.
K05-101(1ML-SC)	5.0 ^{+0.02} -0.05	1.85±0.
K05-210(20ML)	20.2±0.1	12.2±0
K05-501(50LL)	27.85±0.15	17.7±0



The above table shows only some of the specifications



Plunger for High-Pressure Angiographic Syringes









K05-506(150ML) A(mm) 40.8±0.2 B(mm) 30.1±0.15 C(mm) 15.25±0.3

- K05-507(500ML) A (mm) 67.1~67.5 B(mm) 49.3±0.15 C(mm) 22.67±0.3
- K05-606(K05-606) A(mm) 48.1±0.2 B(mm) 34.9±0.2 C (mm) 25.0±0.5
- K05-608(60S) A (mm) 27.45~27.9 B(mm) 17.0±0.1 C (mm) 14.4~15.0

Plunger for High-Pressure Ang	giographic Syringes		
Part No.	A=Diameter(mm)	B=Inner Diameter(mm)	C=Height(mm)
K05-612	47.8±0.2	34.1±0.15	18.8±0.3
K05-508	47.9~48.5	36.0±0.1	24.05~24.75



VEIN DETAINED NEEDLE ACCESSORIES



Rubber Stopper For Vein Detained Needle	
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Rubber Stopper	For Vein Detaine	d Needle					
Part No.	Material	Diameter (mm)	Height (mm)	Part No.	Material	Diameter (mm)	Height (mm)
K04-603(Y6.5*4.2)	Isoprene Rubber	6.5±0.05	4.2±0.2	K04-816(Y8.0*3.4)	Isoprene Rubber	8.0±0.05	3.4±0.2
K04-703(Y7.0*4.85)	Isoprene Rubber	7.0±0.05	4.85±0.2	K04-801(T8.1*3.4)	Natural Rubber	8.1±0.05	3.4±0.2
K04-702(T7.5*4.2)	Natural Rubber	7.5±0.05	4.2±0.2	K04-804(Y8.1*3.4)	Isoprene Rubber	8.1±0.05	3.4±0.2
K04-705(Y7.5*4.2)	Isoprene Rubber	7.5±0.05	4.2±0.2	K08-130(7.0*4.85)	Silicone Rubber	7	4.85
K04-707(Y7.5*6.6)	Isoprene Rubber	7.5±0.05	6.6±0.2	K08-142(8.0*4.4)	Silicone Rubber	8	4.4

Isolation Stopper For Vein Detained Needle

Isolation Stopper For \

Part No.

K07-101

	×	
pper For Vein De	tained Nee	dle
Material	Diameter (mm)	Height (mm)
Isoprene Rubber	4.2	7.8

The above table shows only some of the specifications



Customer First/Craftsman Spirit/Introspection And Altruism



The above table shows only some of the specifications

Dosing Tube For Vein Detained Needle



Dosing Tube For Vein Detained Needle						
Part No. Inner Diameter Outer Diameter (mm) (mm) Length(m						
K11-0074	2.2	3.8	17			
K11-0035	2.5	3.9	8.5			
K11-920	2.96	3.7	8.5			



PHARMACEUTICAL PACKAGING

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Halogenated Butyl Rubber Stopper for Injection







A =Head Diameter(mm) B=Plug Diameter(mm) C =Total Height(mm) D=Head Height(mm)

Halogenated Butyl Rubber Stopper for Injection

Part No.	Head Diameter (mm)	Plug Diameter (mm)	Total Height (mm)	Head Thickness (mm)	
20-R	18.8±0.2	13.2±0.1	8.25±0.3	3.35±0.2	
20-V	18.8±0.2	13.2±0.1	7.0±0.3	3.3±0.2	
24-B	23.9±0.3	13.9±0.2	10.2±0.4	3.8±0.25	
26-B	25.5±0.3	15.5±0.2	10.0±0.4	3.8±0.25	
28-B3	26.9±0.3	18.0±0.2	11.8±0.4	3.8±0.25	
28-C	26.6±0.2	18.4±0.2	13.±0.4	3.8±0.25	
28-D1(A)	26.9±0.2	21.0±0.1	11.75±0.2	3.8±0.2	
28-W	23.0±0.2	20.6±0.2	12.3±0.2	2.8±0.2	
32-A	30.8±0.3	23.6±0.2	12.2±0.4	4.0±0.25	
32-A1	30.8±0.3	24.2±0.2	16.0±0.4	5.0±0.25	
34-A	32.6±0.3	26.5±0.2	14.5±0.3	4.3±0.25	

The above table shows only some of the specifications

Halogenated Butyl Rubber Stopper for Lyophilization



Part No.	Head Diameter (mm)	Plug Diameter (mm)	Total Height (mm)	Head Thickness (mm)
11-HD	10.9-11.2	8.2-8.5	14.7±0.2	2.5±0.2
13-D1-1	12.5±0.2	7.5±0.1	10.0±0.2	2.0±0.2
13-D1-2	12.5±0.2	7.5±0.1	12.0±0.3	2.0±0.2
13-D2-1	12.4±0.2	7.5±0.1	10.2±0.2	2.0±0.2
13-D3	12.5±0.2	10.3±0.1	12.8±0.2	2.2±0.2
13-D4-1/13-D4	12.5±0.2	9.2±0.1	10.7±0.2	2.5±0.2
13-D4-2	13.7±0.1	10.4±0.1	10.8±0.1	2.7±0.2
13-D2-4	14.3±0.1	10.7±0.1	15.15±0.2	2.35±0.2
13-D2-B	13.7±0.2	10.45±0.1	11.0±0.2	2.0±0.2
15-D4	15.7±0.2	12.0±0.1	13.0±0.3	2.5±0.2
15-D4-2	15.5±0.2	12.1±0.1	13.0±0.3	2.5±0.2
17-D4	15.6±0.2	12.0±0.1	13.3±0.3	2.6±0.2
20-D1	18.8±0.2	13.2±0.1	13.8±0.3	3.3±0.2
20-D2	18.8±0.2	13.2±0.1	7.0±0.3	3.3±0.2
20-D2-2	18.8±0.2	13.2±0.1	13.8±0.3	3.3±0.2
20-D2-R	18.8±0.2	13.2±0.1	13.8±0.3	3.3±0.2
20-D2+	19.5±0.2	13.2±0.1	13.8±0.3	3.0±0.2
20-D2-A	18.8±0.2	13.2±0.1	13.8±0.3	<3.3mm
20-L	18.8±0.2	13.0±0.1	16.1±0.2	3.1+0.2
20-D3	18.8±0.2	13.2±0.1	13.8±0.3	3.3±0.2
20-D3-B	20.0±0.2	16.0±0.15	15.5±0.3	3.5±0.25
20-D3-2	20.2±0.2	15.9±0.15	11.4±0.25	2.9±0.25
20-D4	18.8±0.2	13.4±0.1	14.6±0.3	3.3±0.2
20-D5	18.7±0.1	16.1±0.1	16.5±0.2	3.0±0.1
20-L	18.8±0.2	13.6±0.1	16.2±0.2	3.3±0.25





B = Plug Diameter(mm) C =Total Height(mm) D =Head Height(mm)

A = Head Diameter(mm)



Halogenated Butyl Rubber Stopper for Injection Sterile Powder





A =Head Diameter(mm) B=Plug Diameter(mm) C =Total Height(mm) D=Head Height(mm)



Halogenated Butyl Rubber Stopper for Injection Sterile Powder

ead Diameter (mm) 12.5±0.2 12.5±0.2 12.5±0.2	Plug Diameter (mm) 7.6±0.1 7.6±0.1	Total Height (mm) 7.5±0.3 7.2±0.25	Head Thickness (mm) 2.2±0.2 2.0±0.2
12.5±0.2	7.6±0.1		
		7.2±0.25	2.0±0.2
12.5±0.2			
	7.5 ± 0.1	6.25±0.2	2.15±0.2
14.6±0.1	10.25±0.1	5.45±0.2	2.0±0.2
18.8±0.2	13.2±0.1	8.8±0.3	3.3±0.2
17.9±0.2	13.3±0.1	10.2±0.3	2.1±0.2
18.8±0.2	13.2±0.2	8.8±0.3	3.3±0.2
19.5±0.2	13.0±0.1	8.7±0.3	3.0±0.2
19.4±0.1	13.1±0.1	9.8±0.1	2.9±0.1
	18.8 ± 0.2 17.9 ± 0.2 18.8 ± 0.2 19.5 ± 0.2	18.8 ± 0.2 13.2 ± 0.1 17.9 ± 0.2 13.3 ± 0.1 18.8 ± 0.2 13.2 ± 0.2 19.5 ± 0.2 13.0 ± 0.1	18.8 ± 0.2 13.2 ± 0.1 8.8 ± 0.3 17.9 ± 0.2 13.3 ± 0.1 10.2 ± 0.3 18.8 ± 0.2 13.2 ± 0.2 8.8 ± 0.3 19.5 ± 0.2 13.0 ± 0.1 8.7 ± 0.3

The above table shows only some of the specifications

Halogenated Butyl Rubber Stopper for oral liquid



Halogenated Butyl Rubber Stopper for contact lenses



Part No.	Head Diameter (mm)	Plug Diameter (mm)
	19.1±0.2	13.1±0.1
20-Y	Total Height (mm)	Head Thickness (mm)
	6.2±0.2	2.9~3.3

Medicinal coated rubber stopper

To isolate the direct contact between the rubber material of the rubber stopper and the drug raw materials, the rubber stopper laminating technology should be applied; At present, membrane materials that can be applied to rubber plugs include Teflon (PTFE), PDMS, Poly (p-xylene) film, ETFE membrane, Polyester film, etc. Compatibility issues with drug raw materials can be resolved based on the condition of the drug.

Complete size specifications to meet customer customization needs.

Synthetic Polyisoprene Liners for Pharmaceutical Use

K03-200P Head Diameter(mm): 20.9±0.2 Head Thickness(mm): 5.5±0.2



Synthetic Polyisoprene Liners for Pharmaceutical Use

Part No.	Head Diameter(mm)	Head Thickness(mm)
K03-150P(15P)	15.6±0.2	4.4±0.2
K03-260P(-26P)	26.5±0.1Length 11.5±0.1Width	2.95±0.15
K03-300P(30P)	29.85±0.15	4.8±0.2

Prefilled Syringe Accessories



K03-250P

Head Diameter(mm): 24.5±0.2 Head Thickness(mm): 7.0±0.2



Cartridge bottle Accessories









Tear-off Cap



Partial conventional data reference						
Size	OD	ID	Н	D		
13ml	15±0.2mm	13.3±0.1mm	7.5±0.1mm	6.2±0.1mm		
20ml	22.1±0.1mm	20.2±0.1mm	8.9±0.1mm	7.5±0.1mm		
26ml	29±0.2mm	25.9±0.1mm	10.6±0.1mm	9.6±0.1mm		
28ml	31±0.2mm	27.9±0.1mm	10.6±0.1mm	9.6±0.1mm		
32ml	35.4±0.2mm	32.2±0.1mm	13.8±0.1mm	12.4±0.1mm		

Flip CAP





Partial conventional data reference						
Size	ID	D	Size	ID	D	
8mm	7.5±0.1mm	4.65±0.1mm	26mm	26.5±0.1mm	8.9±0.1mm	
11mm	11.4±0.1mm	5.1±0.1mm	28mm	27.9±0.1mm	9.6±0.1mm	
13mm	13.3±0.1mm	6.2±0.1mm	30mm	29.4±0.1mm	9.5±0.1mm	
15mm	15.3±0.1mm	6.5±0.1mm	32mm	32.2±0.1mm	12.4±0.1mm	
20mm	20.2±0.1mm	7.5±0.1mm				

OD = Plastic cover diameter(mm) ID =Aluminum cover diameter(mm) D =Aluminum cover height(mm) H =Total height(mm)

600	
	0





Clear/Amber **Moulded** Glass Vial for Antibiotics TYPE I ,II,III



Clear/Amber Moulded Glass Vial for Antibiotics TYPE 1, II, III

Size	ID	OD	Н	WEIGHT(g)
7 ml	22.1	20.0	40.8	13.0
8ml	23.0	20.0	46.8	16.0
10 ml	25.3	20.0	K09-284(28-C)	21.0
15 ml	26.5	20.0	58.8	24.0
20ml	32.0	20.0	58.0	29.0
30ml	36.0	20.0	62.8	35.0
50ml	42.5	20.0	73.0	50.0
100ml	51.6	20.0	94.5	89.0

 $(\pm 0.2$ mm) The above table shows only some of the specifications

Clear/Amber **Tubular** Glass Vial for Injections TYPE I,II,III



16 pipe diameter conventional size

Size	ID	OD	Н	WEIGHT(g)
2ml	16mm	13mm	35mm	4.6
3ml	16mm	13mm	35mm	4.87
4ml	16mm	13mm	40mm	5.51
5ml	16mm	13mm	50mm	6.55

22 pipe diameter conventional size					
Size	Diameter	Neck finish	Height	WEIGHT(g)	
3ml	22mm	20mm	30mm	6.8	
4ml	22mm	20mm	33mm	7.2	
5 ml	22mm	20mm	35mm	7.5	
7ml	22mm	20mm	40mm	8.3	
8 ml	22mm	20mm	45	9.4	
10 ml	22mm	20mm	50mm	10.2	
20ml	22mm	20mm	80mm	15.5	
25ml	22mm	20mm	80mm	15.5	

Other pipe diameter conventional size										
Size	ID	OD	Н	WEIGHT(g)						
10ml	24mm	20mm	45mm	10.3						
12ml	24mm	20mm	53mm	11.6						
15ml	26.5mm	19.6mm	52mm	13.4						
20ml	28mm	19.6mm	55mm	15						
25ml	28mm	19.6mm	65mm	16.5						
30ml	30mm	20mm	75mm	21.5						

 $(\pm 0.2 \text{mm})$ The above table shows only some of the specifications



PIPELINE **SERIES**

Silicone Tube for Peristaltic Pump

Pharmaceutical grade platinum sulfide silicone tubing is developed for transporting high-purity liquids and sensitive biological agents in various biopharmaceutical and biotechnology productions. Featuring unparalleled inner surface smoothness, it is used to inhibit protein binding and bacterial growth for easy disinfection and sterilization. In addition, a smooth inner surface improves fluid flow performance by reducing the unevenness of the inner surface.

CHARACTERISTICS:

• Peristaltic pump hoses are important components in many biopharmaceutical production processes. The non sticky outer surface greatly increases the service life of the pump, allowing you to flexibly decide the length of the production cycle in your process and minimizing the risk of pump tube failure.

nature

FEATURES/ADVANTAGES:

- High flexibility and low bending radius
- Minimum leaching and precipitation properties
- Tear resistance
- Can be sterilized and sterilized under high temperature and high pressure
- Odorless and tasteless
- Extremely wide temperature range for use • Compliant with ISO10993, USP Class VI standards,
- and BPOG dissolution and precipitation certification
- Peristaltic pumps have a long service life
- Production in a clean room environment

D2240

CHARACTERISTIC PHYSICAL PROPERTIES:

Hardness, Shore A hardness tester, 155	D2240	50
Tensile strength, psi (MPa)	D412	1150 (8)
Fracture elongation,%	D412	450
proportion	D792	1.15
tear strength	D624	150
transparency	-	translucent

ASTMmethod Value or level

DISINFECTION AND STERILIZATION METHODS:

• High temperature and high pressure steam disinfection,60 minutes at 134 °C • Gas - Cyclochloroethane • Radiation - up to 5 Mrad

Silicone Tube for Peristaltic Pump										
Specification	ID/mm	OD/mm	Wall Thickness	ID*OD/inch	Specification	ID/mm	OD/mm	Wall Thickness	ID*OD/inch	
14#	1.6	4.8	1.6	1/16*3/16	35#	7.9	12.7	2.4	5/16*1/2	
15#	4.8	9.6	2.4	3/16*3/8	36#	9.6	14.4	2.4	3/8*9/16	
16#	3.2	6.4	1.6	1/8*1/4	73#	9.6	15.8	3.1	3/8*5/8	
17#	6.4	9.6	1.6	1/4*3/8	82#	12.7	19	3.1	1/2*3/4	
18#	7.9	11.1	1.6	5/16*7/16	90#	19	31.6	6.3	1*13/8	
24#	6.4	11.2	2.4	1/4*7/16	92#	25.4	35	4.8	3/4*11/4	
25#	4.8	8	1.6	3/16*5/16	Inner diameter size ra	ange 0.4-50m	m Special sp	ecifications meet	customization needs	

Silicone Tube for Analgesic Pump

FEATURES/ADVANTAGES:

• Shape: Spindle body, uniform expansion, minimal residue • Capsule pressure: Fill 150m1 of gas and stabilize the cyst pressure at 40 \pm 2kpa

Silicone Tube for Nutrition Pump

The above table shows only some of the specifications

Part No.	Specification(mm)	Inner Diameter(mm)	Outer Diameter(mm)	Tolerance(mm)
K11-0013	100ml	8.8	11.5	±0.08
K11-0021	150ml	9.2	11.8	±0.08
K11-0022	200ml	11	14	±0.08

Silicone Tube for Nutrition Pump

FEATURES/ADVANTAGES:

- Hardness: 50-60A; Flow accuracy: 5% -10%; Tear off permanent deformation ≤ 5%; Tensile elongation at break ≥ 650%
- Platinum vulcanization process, hygienic and pure

It is used in conjunction with enteral nutrition catheters such as nasal feeding tube, gastric tube and so on or connected with nutriction pump to deliver nutrients to patients' intestines and stomach. It has high-precision tolerance control, excellent consistency between product batches, and also supports customized dimensions.

Silicone Tube	e for Nutrition Pu	ump		The abov	/e table shows o	nly some of the	specifications
Part No.	Inner Diameter (mm)	Outer Diameter (mm)	Length(mm)	Part No.	Inner Diameter (mm)	Outer Diameter (mm)	Length(mm)
K11-0007	3	5	130	K11-0016	3.4	5.45	220
K11-0008	3	5	210	K11-0045	3	5	118
K11-0015	3.4	5.4	110	K11-0095	3	5	110

Silicone Tube for oxygenerator

Silicone rube for oxygener	The above table shows only some of the specificat						
Shore hardness			specification	s			
67±3	ф10*ф16	φ10*φ15	φ9*φ15	φ15 φ8*φ		φ7*φ15	
65±3	φ8*φ14	ф8*ф	13	φ7*φ13	;	φ7*φ12	
62±3	φ3*φ8	ф2.8*	ф8	φ2.6*φ8	3	φ4.5*φ10	
57±3	ф6*ф11	φ3.5		φ3.5*φ8		ф5*ф9	
55±3	φ5*φ8	φ5*φ8 φ4.5*φ8 φ6*φ		φ4.5*φ8		ф6*ф9	







. 101	onnury cutheter		
	Inner Diameter (mm)	Outer Diameter (mm)	Total Length (mm)
5)	4.6±0.1	7.3±0.1	16.5±0.5



CUSTOMIZED SILICONE ACCESSORIES



Forming process

- Liquid silicone: liquid injection (Silicone rubber coating technology)
- Solid silicone: solid-state molding, solid-state injection, solid-state extrusion

Silicone grade

• Food grade silicone, medical grade silicone (in vitro, implanted), industrial grade silicone

2 Elkem



 DOW CORNING, Nusil, ShinEtsu, Elken、WACKER、Wynca

Configuration



Liquid injection vulcanization molding machine



Horizontal liquid injection vulcanization molding machine



Shir Etsu

Wynca新安

NuSil

WACKER

Solid state compression vulcanization molding machine

Injection

Low-resistance plunger

Assisted correction

Silicone Ear Cover

Representative products in various fields





RAW MATERIALS

(1) The material is clean, hygienic, stable, safe, environmentally friendly and non-toxic, no phthalic plasticizers, with good biocompatibility; (2) Excellent resilience and suitable strength, soft tactility, adjustable hardness and color; (3) Easy to process, suitable for conventional injection molding and extrusion processes. Abundant application cases in the medical field, such as infusion pipeline and chamber, rubber dropper, syringe gasket and needle sheath, atomizer sealing cap, injection coating Process.

Typical applications

Typical Application: TPE infusion pipeline and chamber Main Technical Parameters:





Model Density 0.97 g 300% const elongation st 4

Typical Application: TPE Pipet Pump Main Technical Parameters:



Model Density 0.99 g 300% const elongation str 2.4

Typical Application: TPE Syringe gasket and needle sheath Main Technical Parameters:



Мос	del	M013B002					
Den	Density Hardness		melting flow rate		100% constant elongation strength		
1.08	g/cm³	73	Shore A	1	g/10min	2	Мра
300% constant elongation strength		Tensile stren	gth at break	elongatio	n at break	tear sti	rength
3	Мра	9	Мра	780	%	35	KN/m





	M016T001								
у	Hardness		meltingf	low rate	100% co elongatior				
g/cm³	78	Shore A	3	g/10min	2	Мра			
tant rength	Tensile stren	gth at break	elongation at break		tear sti	rength			
Мра	9	Мра	800	%	40	KN/m			

		M016T002								
у	Hard	Hardness		low rate	100% cc elongatior					
g/cm³	92	Shore A	6	g/10min	3	Мра				
tant rength	Tensile stren	gth at break	elongation at break		tear sti	rength				
Мра	10	Мра	700	%	50	KN/m				

		M013N001								
у	Hard	ness	meltingf	low rate	100% co elongation					
g/cm³	55	Shore A	8.67	g/10min	1.3	Мра				
tant rength	Tensile stren	gth at break	elongation at break		tear sti	rength				
Мра	6.4	Мра	800	%	30	KN/m				

	M013B003								
у	Hard	ness	melting f	low rate	100% constant elongation strength				
g/cm³	65	Shore A	16	g/10min	2	Мра			
tant rength	Tensile strength at break		elongatio	n at break	tear strength				
Мра	15	Мра	680	%	40	KN/m			



Typical Application: TPE atomizer sealing cap Main Technical Parameters:



Model		M015N006								
Density		Hardness		meltingf	low rate	100% constant elongation strength				
1.03	g/cm ³	60	Shore A	9.3 g/10min		1.9	Мра			
300% constant elongation strength		Tensile strength at break		elongation at break		tear strength				
3.3	Мра	9.1	Мра	713	%	40	KN/m			

Typical Application: TPE Injection Coating Main Technical Parameters:



	Мос	del		M013N001					
Density		Hardness		melting f	low rate	100% constant elongation strength			
0.9	8	g/cm ³	60	Shore A	15	15 g/10min		Мра	
300% constant elongation strength		Tensile strength at break		elongation at break		tear strength			
2.8	3	Мра	8.8	Мра	800	%	38	KN/m	

ABS for Blood Sampler shell Introduction

- •(1) excellent mechanical properties, good strength and toughness performance;
- •(2)Color adjustable, good fluidity, easy to process;
- •(3)Safety, environmental protection, non-toxic, with good chemical resistance and biocompatibility.

This type ABS material especially suitable for the production of blood sampler shell

Typical Application: ABS for Blood Sampler shell Main Technical Parameters:



Мо	del	M113N001							
Density		HRC		MeltIndex		Tensile strength			
1.04	g/cm ³	110 / 19 g/10min		48	Мра				
elongatio	elongation at break		bending strength		bending modulus		Cantilever notched impact		
10	%	79	Мра	2560	Мра	25	kJ/m2		

Introduction of PET For high-pressure contrast Barrel

- (1) The material has excellent demolding ability, is easy to inject and process, and improves production efficiency;
- (2)Solve the problem of whitening of the gate and demonstrate excellent transparency;
- (3) The product is pure, has no effect on the drug, and meets the biocompatibility certification.

This PET material is particularly suitable for making high-pressure imaging cylinders Typical Application: ABS for Blood Sampler shell Main Technical Parameters:



Model		M113N001							
Density			tensile strength			elongation at break			
1.3	g/cm ³		53		/	370	g/10min		
bending strength			bending modulus			Cantilever notched impact			
81	М	ра	2230		Мра	/	kJ/m2		

ASSEMBLY PARTS

Intelligent focuses on the field of medical consumables automation

Medical consumables generally contain many components, which are mainly used by companies for automated assembly, achieving industrial production intelligence and greatly improving safety production efficiency. The assembly process involved mainly includes partial assembly, final assembly, inspection, packaging, etc., making it a complete consumable finished product or semi-finished product.







Needleless Negative Pressure Connector Disposable heparin cap





26 Raw Materials



Disposable nutrition infusion bottle cap



Disposable Sterile Injection Needle



Medical Three-channel Rotary Valve



Cervical dilation balloon catheter



Blood pressure monitoring finger cots



Silicone pipe fittings for pumps





OEM Original Equipment Manufacturer



Our strengths

01



TECHNICAL RESEARCH AND DEVELOPMENT

Adopting high-quality raw materials and providing material modification solutions;
 Equipped with a professional R&D team to meet customer needs for product development
 Design and development of medical injection molds.

02

PRODUCTION CAPACITY

- Automated production equipment support, experienced process technology and production operation team:
- 2. Three major production bases with an average daily output value of one million y
- 2. The product has a high qualification rate
- 3. The product has a high qualification rate.

03 OUALITY MONITORING

- 1、Strictly follow GMP requirements for production management; 2、100000 level purification workshop;
- 3, CE, FDA, ISO9001:2015 Quality Management System Certification and ISO13485:2016 Medical Device Quality Management System Certification;
- 4. Full process quality inspection, layer by layer control;
- 5. Third party authoritative certification report.

04 ONE STOP SERVICE

- 1, Provide product research and development, sampling, and production to meet custo 2, Efficient and professional OEM processing and customization of medical device
- <u>accesso</u>ries and assembly parts;
- 3. Cross border e-commerce service platform;
- 4. An efficient pre-sales and after-sales service team.

CDMO REGISTRANT SYSTEM

Establish a new CDMO R&D and production outsourcing model

Establish an innovative model from patent incubation, research and development design, inspection and registration, commissioned production, and channel salesDeeply integrating the entire ndustry chain from research, experimentation to product production, providing innovative solutions for enterprises Process research and development and production services, replacing pure production capacity output with high value-added technology output.



STRONG CORPORATE STRENGTH

Having four major production bases Over 2000 square meters laboratory 300+professional equipment Tailored without any worries

GREEN CHANNEL

Establish cooperation with the supervisory unitResolve tens of thousands of registration difficulties 500+cooperative customer cases 50+professional team certification fast Customer First/Craftsman Spirit/Introspection And Altruism



